

# Plastiverd PURA

March 2022, Version 01

PLASTIVERD PURA is a copolymer of PET (Polyethylene-Terephthalate), delivered in resin pellets. It is suitable for the stretch blow Moulding process in one or two stages.

This resin has been specially conceived for still water packaging. It has the required mechanical strength, colour and transparency and after conversion will produce preforms and bottles with an extremely low level of Acetaldehyde, ensuring that water purity is not compromised. PLASTIVERD PURA, can be used as well for lightly carbonated water packaging. It can also be used as well for lightly carbonated water packaging.

SPECIFICATIONS			
Property	Unit	Value	Test Method
Intrinsic Viscosity	dL/gr	0'74 ± 0'02	LQ-M-001
Colour L	-	≥ 85	ASTM 6290
Colour b*	-	≤ 0	ASTM 6290
Acetaldehyde	ppm	≤ 1	LQ-M-004

TYPICAL PROPIERTIES			
Property	Unit	Value	Test Method
Specific Density Crystalline	g·cm <sup>-3</sup>	> 1'39	-
Moisture	%	≤ 0'20	-
Bulk Density	Kg·m <sup>-3</sup>	840	-
Weight of 20 chips	mg	320	-
Melting Point	°C	240-250	-
Typical Moulding Temperature	°C	260-270	-
Drying Conditions - Temperature	°C	165-175	-
Drying Conditions - Time	h	5-6	-

All proper are measured under laboratory conditions by the analytical method shown. Method LQ-M-001 is based on ISO 1628 and LQ-M-004 is based on ASTM F2013. Different methods or conditions of analysis may give different values. Purchased material will be accompanied by Certificate or Analysis, with representative average values of specified properties.

**Food Contact Statement:** PLASTIVERD PURA complies with the composition of requirements of the Regulation (EC) No 10/2011 and the EU directive on Packaging Waste (94/62/EC) and its amendments. For more information, contact your local Plastiverd representative.

*For queries or further information relating to this statement summary document please contact with Costumer Service*

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