

Plastiverd FAST FLOW

April 2014, Version 00

Fast Flow is a copolymer of PET (Polyethylene-Terephthalate), delivered in resin pellets. It is suitable for the stretch blow moulding process in one or two stages. This resin has been specially conceived for the packaging of highly carbonated soft drinks. It has excellent mechanical properties and gives good performance in blow moulding processing speed, balanced with energy saving.

SPECIFICATIONS			
Property	Unit	Value	Test Method
Intrinsic Viscosity	dL/gr	0'84 ± 0'02	ISO 1628
Colour L	-	≥ 78	ASTM 6290
Colour b*	-	≤ 0	ASTM 6290
Acetaldehyde	ppm	≤ 1	ASTM F2013

TYPICAL PROPIERTIES			
Property	Unit	Value	Test Method
Specific Density Crystalline	g·cm ⁻³	1'39	-
Crystallinity	%	> 45	-
Moisture	%	< 0'2	-
Bulk Density	Kg·m ⁻³	840	-
Weight of 20 chips	mg	320	-
Melting Point	°C	240-250	-
Typical Moulding Temperature	°C	270-290	-
Drying Conditions - Temperature	°C	165-175	-
Drying Conditions - Time	h	5-6	-

All proper are measured under laboratory conditions by the analytical method shown. Different methods or conditions of analysis may give different values. Purchased material will be accompanied by Certificate or Analysis, with representative average values of specified properties.

Food Contact Statement: Fast Flow complies with the composition of requirements of the Regulation (EC) No 10/2011 and the EU directive on Packaging Waste (94/62/EC) and its amendments. For more information, contact your local Plastiverd representative.

For queries or further information relating to this statement summary document please contact with Costumer Service

sac@plastiverd.com